

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	648.4707 Job Sheet 192382 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: 648.4707 Job Qty: 3 pcs		
Part Name: SWA3 Overhaul Provisions 		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 3/22/19	Job Tracking No:	
Due Date: 7/30/19	Created By: Marie Lajeunesse	
Type: SOLD	Description: order 17059	
Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS		
Ship Via:		
Bill of Materials		

**Container No: S193768****Part: 648.4707****Job No: 192382****Serial No/Batch: S193768****Revision:** 3**Inspector:****Exp Date:****Instructions:****Dart Aerospace Ltd.**1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

TEL.: 1 613 632-5200

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www.dartaerospace.com

Date: 06/25/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	3 pcs		7/30/19	0.00	0.00	Small Fab - 1		DAS 28 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	3 pcs		7/30/19	0.00	0.00	QC 4 - 28		DAS 58 9-89
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
130	Packaging 3-1 - Stock - B4B	3 pcs		7/30/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 58 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	3 pcs		7/30/19	0.00	0.00	DC - 1 - B4B		JUN 26 2019
							DC - 2 - B4B		
140	QC 21 - FG	3 pcs		7/30/19	0.00	0.00	QC 21 - FG - 21		JUN 26 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 110 - (Small Fab) Pack, bag and label
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location:) videntify and pack for shipping as per PPP 648.4707
 135 - DC (Document Control) Photocopy bluefile & type labels per PPP 648.4707
 140 - (QC21- Final Inspection - Work Order Release)

DAS
70
9-89

010538

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw	3 Ea (1 ea)	110-Small Fab - 1	5165060
188-FPSS-832-3/8	Set Screw	3 Ea (1 ea)	110-Small Fab - 1	5175906
188-FSCS-1032-5/8	Flat socket cap Screw	12 Ea (4 ea)	110-Small Fab - 1	5179122
600.1319	Up Decal	3 pcs (1 ea)	110-Small Fab - 1	5173607
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	18 ft (6 ea)	110-Small Fab - 1	5179682
SWA3-400	Button Head Screw	6 pcs (2 ea)	110-Small Fab - 1	5191068
SWA3-600	O-Ring	3 pcs (1 ea)	110-Small Fab - 1	5176842
SWA3-700	Bearing Balls - 1/4"	96 Ea (32 ea)	110-Small Fab - 1	5192691
SWA6A-1900	1/4" Female Spade Connector	18 Ea (6 ea)	110-Small Fab - 1	5175992
SWA6A-2000	1/8" Female Spade Connector	12 Ea (4 ea)	110-Small Fab - 1	5097727

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-832-1/4	3	95	0
	188-FPSS-832-3/8	3	111	0
	188-FSCS-1032-5/8	12	115	0
	600.1319	3	244	0
	EL314-SJTOW	18	0	0
	SWA3-400	6	16	0
	SWA3-600	3	21	0
	SWA3-700	96	301	0
	SWA6A-1900	18	96	0
	SWA6A-2000	12	603	0

Part Specifications

Specifications could not be found.

Plex 6/12/19 2:05 PM Dart.Renwick.Jennifer